



LONGi Solar Module Packaging Instruction

For Hi-MO 9, LR7-72xx-xxx with 30mm
Frame

20231107

Notes:

This introduction is only for the designated LONGi Solar Module Packaging.

LONGi Solar reserves the right to make changes to the packaging specification without prior notice.

Compiled according to the <LGiLE-T-PRD-061>

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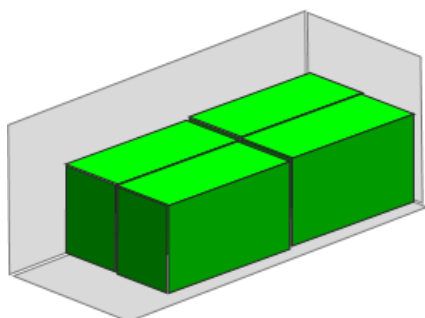
Part A. Basic Information List (New package)

Series Name	Module		Pallet			20GP Container		40HQ Container	
	Type	Dimension (mm)	Module QTY	Weight* (kg)	Dimension* L×W×H(mm)	Pallet QTY	Total module QTY	Pallet QTY	Total module QTY
Hi-MO 9	LR7-72HYD	2382*1134*30	36	1256	2393×1120×1251	4	144	20	720

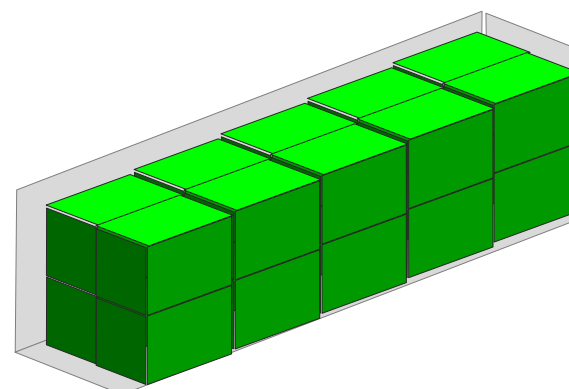
*Only for reference.

Part B. Container Stacking Solutions

	Pallet QTY	Module QTY
20GP	4	144



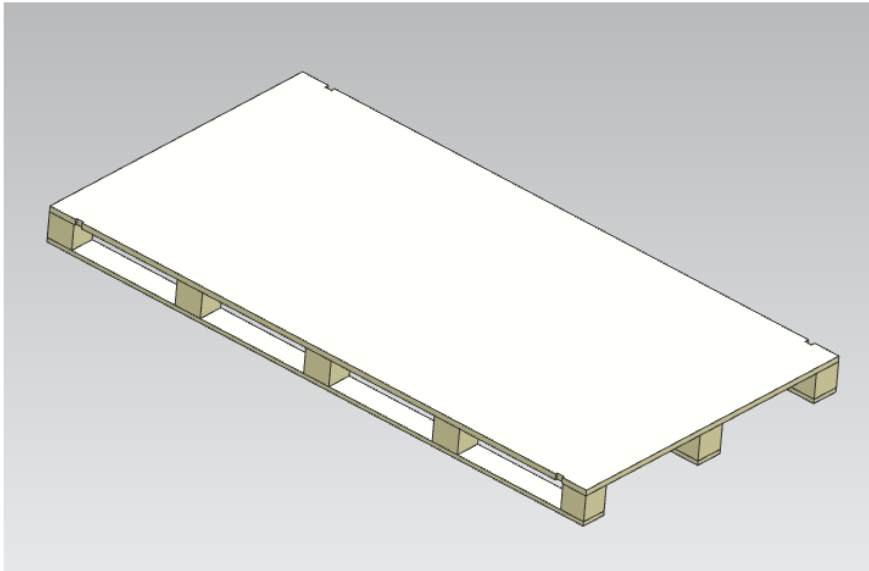
	Pallet QTY	Module QTY
40HQ	20	720



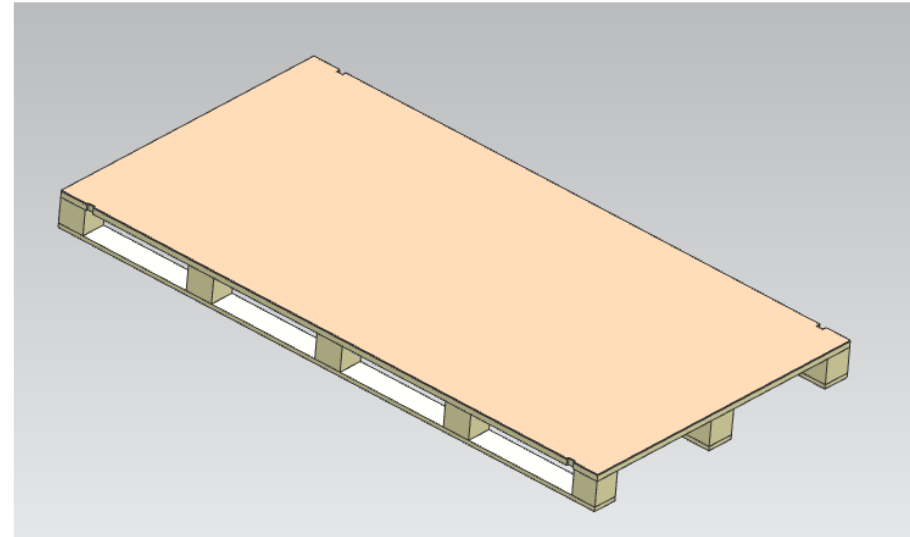
Part C. Package Process

The follow pictures of module and package material are only for reference to understand the package process in general.

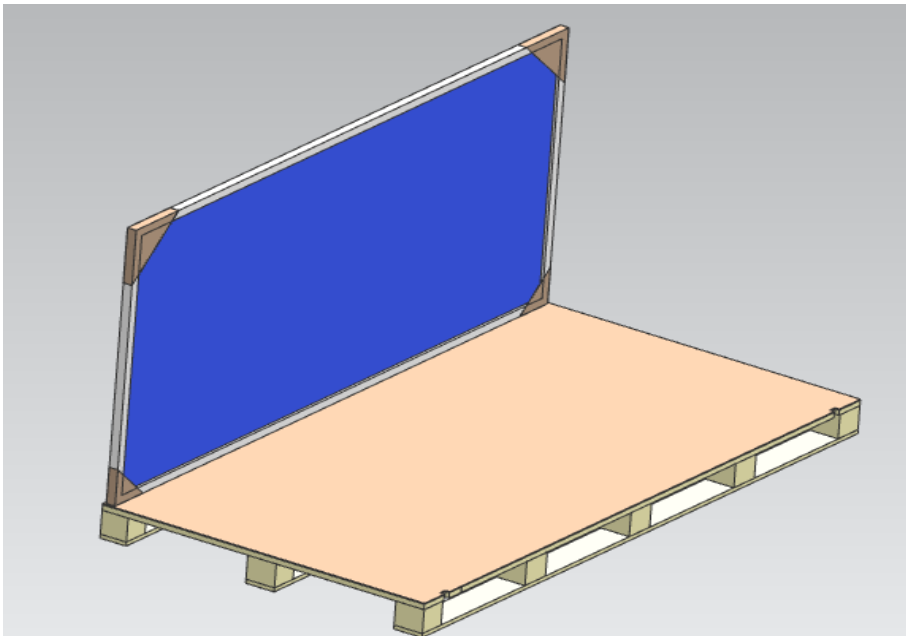
Step 1 Prepare the pallet



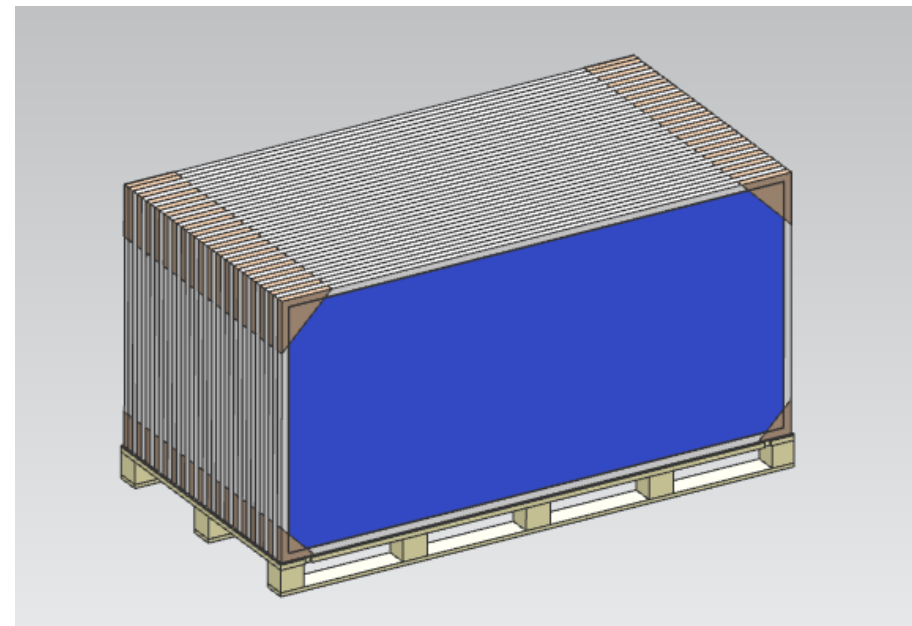
Step 2 Cover a carton's bottom panel



Step 3 Place the first module on the pallet vertically



Step 4 Place subsequent modules one by one in the same side & direction on the pallet vertically



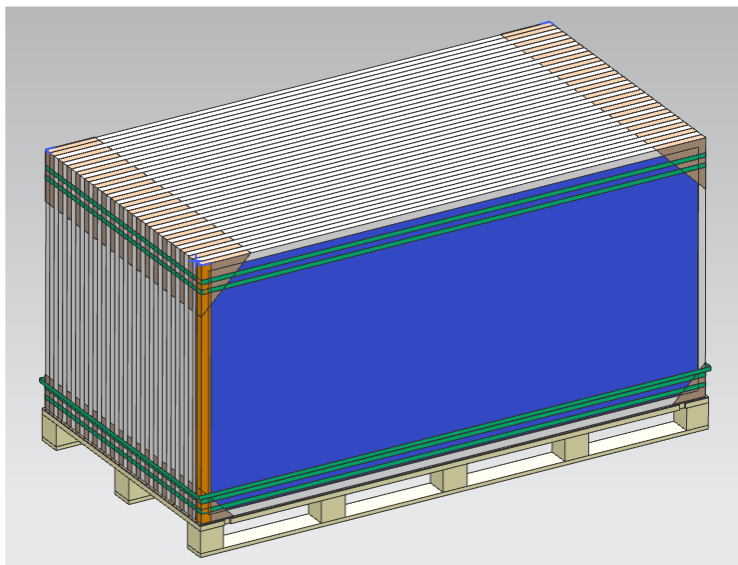
Part C. Package Process

The following pictures of the module and package material are only for reference to understand the packaging process in general.



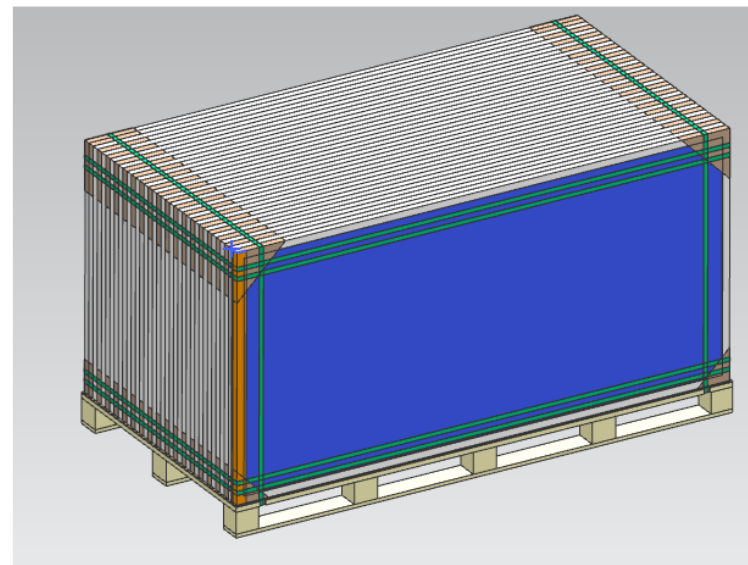
Step 5

Then place two long corner protectors, fasten the modules with 4 strapping bands horizontally



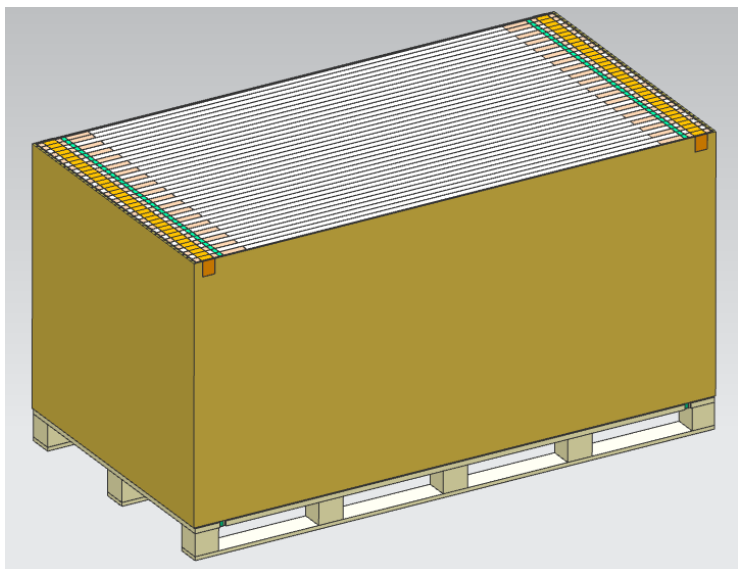
Step 6

Fasten the modules with more strapping bands vertically



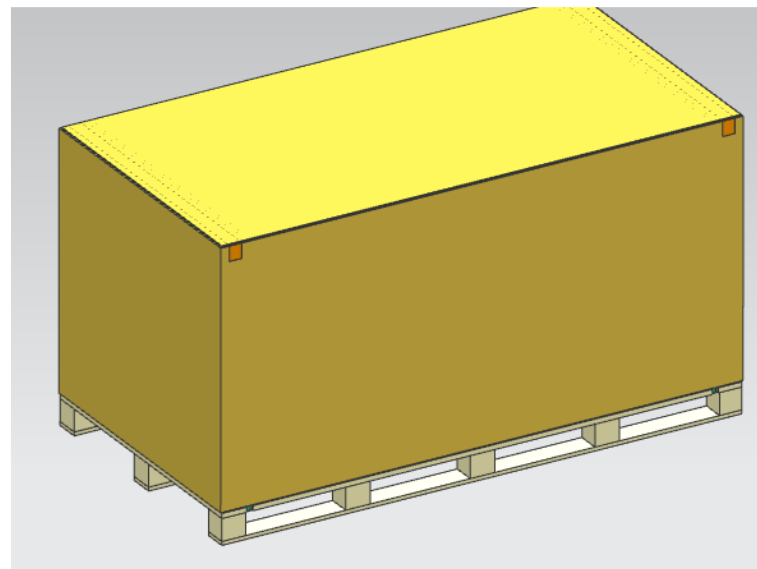
Step 7

Place the cardboard box, Stick the tapes and the velcro



Step 8

Cover the lid, and stick the shipping list and other document according to customer requirement



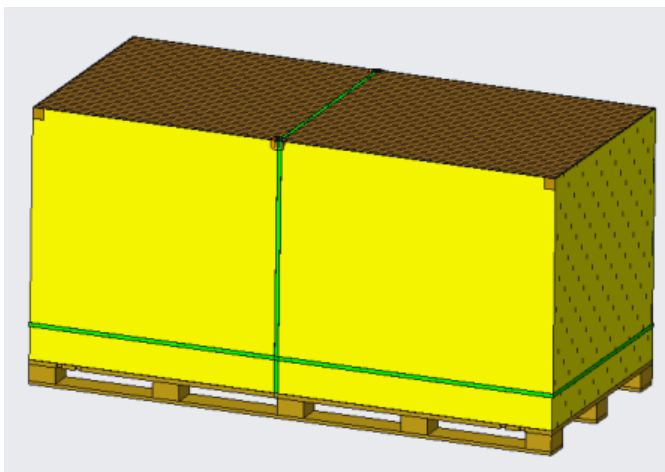
Part C. Package Process

The follow pictures of module and package material are only for reference to understand the package process in general.



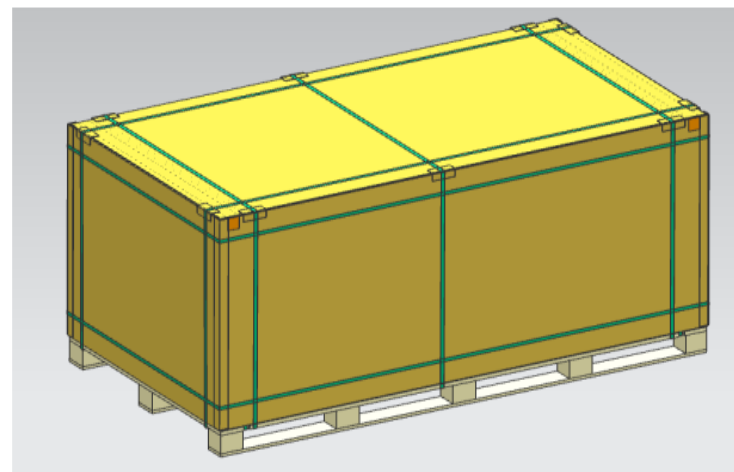
Step 9

Place four long corner protectors and fix two strapping bands as a cross around the box



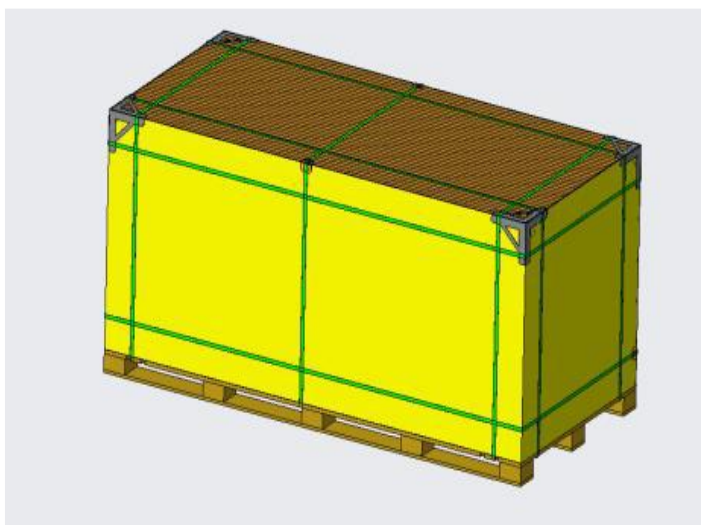
Step 10

Bottom Packing : First place the paper protector, and put more strapping bands



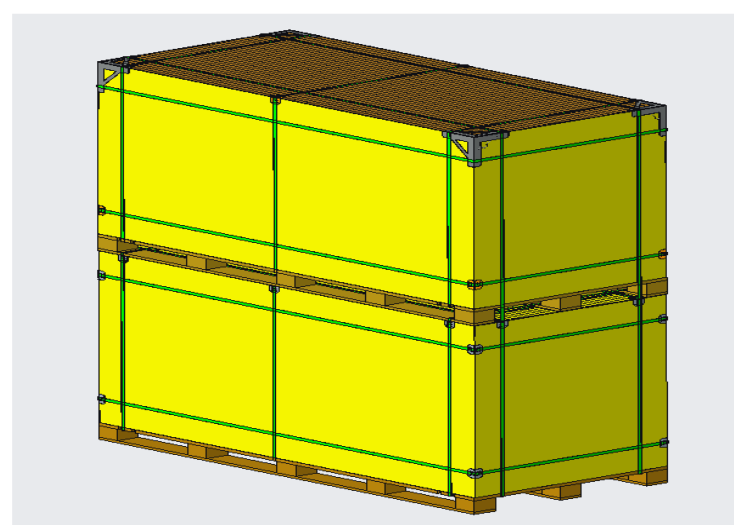
Step 11

Upper Packing : First place the paper corner protector and the steel holders, then put more strapping bands



Step 12

Pile up pallets, but no more than 2 layers. The upper and lower carton packed together on the short side, and the lower carton is packed together by strapping bands with the pallet of the upper box on long side



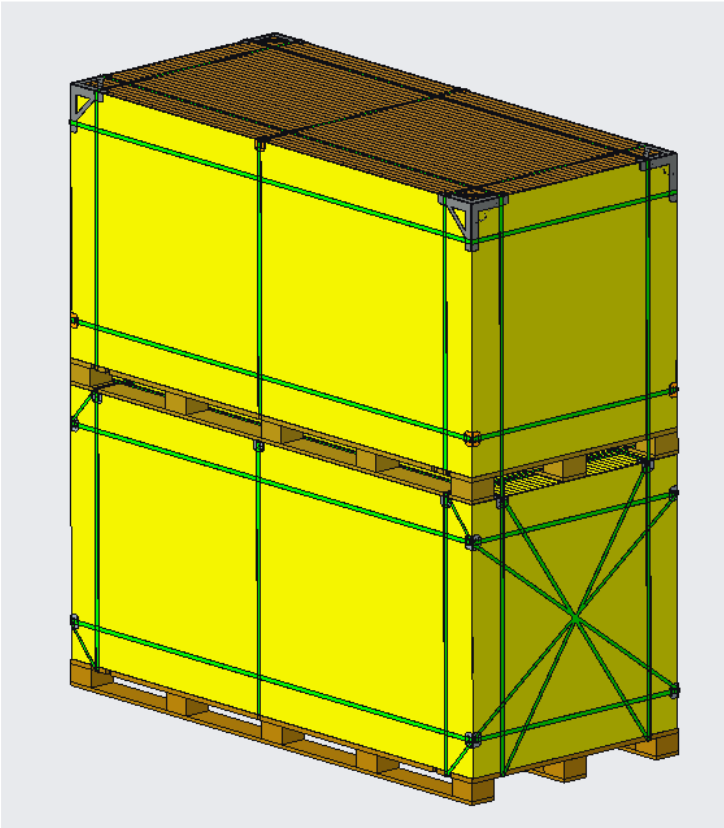
Part C. Package Process

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Step 13

Pack in "X" shapes in two short side after the stack is finished



Step 14

Finally, drive 2 strips of packing belt through the steel holder and pallet foot pier

